# **Workshops for Metal Finishers**

# Achieving the Metal Finishing Performance Goals Save Money and Reduce Waste!

### Monday October 25, 1999 8:00 AM to 3:30 PM





### **Presented by:**

U.S. Environmental Protection Agency Regions II and III, Waste Minimization Team and Tetra Tech EM Inc.

#### **Description:**

This workshop is designed to help metal finishers achieve the metal finishing performance goals. The performance goals focus on reducing water use, energy use, and sludge generation as well as improving metals utilization and waste water treatment. Achieving the goals has many benefits to workshop participants. EPA Region II and III are conducting four workshops in Pennsylvania and New Jersey. Two of the workshops will focus on achieving Metal Finishing Performance Goals with Waste Minimization and the other two workshops will be developed as an interactive exercise at a host metal finishing facility. This workshop is sponsored by the Metal Finishing Strategic Goals Program (SGP).

### This Workshop is for the Following People:

- Shop managers
- Environmental compliance staff
- Pollution control engineers
- Process line supervisors
- Line operators

### This Workshop is Free!

As an introduction to the Strategic Goals Program this workshop is free. Future workshops will have a fee for non-SGP members.

### **Workshop Topics:**

- ▶ Understanding Process Efficiency
- Measuring and Controlling Dragout
- Optimizing Rinsing Operations
- Case Studies

#### **Location:**

Holiday Inn Fort Washington 432 Pennsylvania Ave. Fort Washington, PA 19034

#### **Schedule:**

8:00 am - 12:00 pm Workshop

12:00 pm - 12:45 pm Lunch (On your own) 12:45 pm - 3:30 pm Workshop and Wrap-up

For additional information on this and other upcoming workshops, call Tad Radzinski of EPA at (215) 814-2394 or Gene Wingert of Tetra Tech EM Inc. (215) 656-8710.

## Advance Registration Required Fax or Email Reply by 4:00 PM Monday, October 18th, (215) 972-0484 or Email: wingere@ttemi.com

Ву	Company
Phone	_
Names of Attendees	

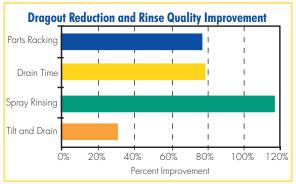
# **Workshops for Metal Finishers**

# Best Practices for Metal Finishing Line Operators Workshop

Do your platers and anodizers understand how their actions are affecting your raw material use, waste generation, and bottom-line profits?

#### **Description:**

Excessive dragout reduces process efficiency, increases chemical use, causes bath contamination, and increases waste generation. Plating line operators play a critical role in the amount of dragout generated. Training these workers, however, is a constant challenge and good operating practices are hard to teach. This workshop addresses this challenge through a "hands-on" training where good operating practices will be demonstrated and their effects on dragout reduction, wastewater conservation and process efficiency will be measured. By attending this training on dragout reduction, your workers will better understand how their plating techniques affect wastewater generation and your business' profits. This workshop is designed for rack platers and has been successfully delivered across the country!



Attendees will measure rinse quality results from different operating practices

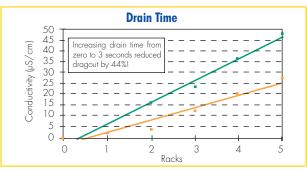
#### **Topics to be Covered:**

- Withdrawal rate
- Proper racking
- Hang time
- Spray systems
- Drain techniques
- Effective rinsing

Tuesday October 26, 1999 8:00 AM to 12:00 PM







Attendees will measure actual dragout rates of different operating practices

#### **Attendees will:**

- Compare and contrast good and bad operating practices
- Receive hands-on training that demonstrates best operating practices
- Measure and quantify their impact on dragout
- Determine the effects of dragout on raw material use and waste generation rates
- Calculate cost savings associated with modifying line operator practices

### **Facility Operating Costs Associated with Dragout**

- Process chemical use
- Rinse quality and rinse water use
- ▶ Treatment chemical use
- ▶ Treatment system O&M
- Sludge generation

The workshop will be held at Pottstown Plating Works, Inc at Washington and Industrial Hwy, Pottstown, PA, from 8:00 am to 12:00 pm. For additional information, telephone Tad Radzinski of EPA at (215) 814-2394 or Gene Wingert of Tetra Tech EM Inc. at (215) 656-8710.

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